

Testing Summary Zebra L10 Tablet Docking Station

(7160-1321, 7160-1453)

Summary of Tests Performed at Gamber-Johnson

Test Description	Test Parameters
Vibration –	MIL-STD-810G, Method 514.6, Procedure 1, Category 4, per Figure
Operational	514.6C-3. Test duration is two hours along three mutually
Test date: September,	orthogonal axes – not simultaneously (6 hours total).
2019	Unit is unlocked
Vibration –	MIL-STD-810G, Method 514.6, Procedure 1, Category 4, per Figure
Operational	514.6C-3. Test duration is two hours along three mutually
RF Connection	orthogonal axes – not simultaneously (6 hours total).
Test date: September,	Unit is unlocked
2019	Test is performed simultaneously with operational test.
	Test is monitored to record any breaks in RF connectivity during
	vibration.
Vibration –	MIL-STD-810G, Method 514.6, Category 24, per Figure 514.6E-1. Test
Non-Operational	duration is one hour along three mutually orthogonal axes – not
(Minimum Integrity)	simultaneously.
Test date: September,	Unit is locked
2019	NU CTD 0400 NA II 1546 C D
Functional Shock -	MIL-STD-810G, Method 516.6, Procedure 1, 3 positive and 3 negative
Non-Operational Test date: September,	pulses each axis (vertical, longitudinal and transverse), 18 pulses
2019	20G, 11ms half sine
	Unit is locked AND STD 2000 Mark at 500 C. Bread at 1.2 and 2. and
Mechanical Shock	MIL-STD-810G, Method 516.6, Procedure 1, 3 positive and 3 negative
Safety -	pulses each axis (vertical, longitudinal and transverse), 18 pulses
Non-Operational Test date: September,	• 40G, 11ms saw-tooth
2019	Unit is locked
Electrostatic	ISO 10605, Section 8, Table C.2, Category 2 – Direct Air Discharge
Discharge –	
Operational	
Test date: April, 2019	
Cycle Testing –	30,000 cycles of the docking connector, latching and unlatching
Operational	mechanisms.
Test date: September-	 Functionality of the dock checked at every 2,500 cycles.
October, 2019	

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Spill Test	L10 Extended I-O Vehicle Dock PRD
Test date: November,	 Test performed to determine the water sensitivity of the
2019	dock.

Summary of Tests Performed at Independent Facility

Test Description Tests Performed at Independent Facility		
Test Description	Test Parameters	
Humidity	MIL-STD 810G, Method 507.5, Procedure II, Aggravated, Table	
Test date: August-	507.5- l	
September, 2019	 Ten 24-hour cycles, temperature varied from 30°C to 60°C to 	
	30°C at constant 95% relative humidity.	
Low Temperature:	MIL-STD 810G, Method 502.5, Procedure II	
Operational	 -20°C Operating, 24-hour duration 	
Test date: August-		
September, 2019		
Low Temperature:	MIL-STD 810G, Method 502.5, Procedure I	
Storage	 -40°C Non-Operating, 24-hour duration 	
Test date: August-		
September, 2019		
High Temperature:	MIL-STD 810G, Method 501.5, Procedure II, Table 501.5-II, Induced	
Operational	Conditions	
Test date: August-	 Five 24-hour cycles, temperature varied from 30°C to 60°C to 	
September, 2019	30°C	
High Temperature:	MIL-STD 810G, Method 501.5, Procedure I, Table 501.5-III, Induced	
Storage	Conditions	
Test date: August-	 Seven 24-hour cycles, temperature varied from 33°C to 71°C 	
September, 2019	to 33°C	
Thermal Shock	MIL-STD 810G, Method 503.5, Procedure I	
Test date: August- September, 2019	50 cycles, each cycle being 2 hours long	
	85°C to -40°C with a transfer time of less than 1 minute	
Shock – Crash Hazard	SAE J1455, Section 4.11.3.5, per Figure 13	
Test date: September,	Unit is locked	
2019		
EMC Testing	EN 55032: 2012/AC: 2013	
Test date: August, 2019	CISPR 32 – Class A	
	FCC Part 15, Subpart B – Class A	
	ECE R10: 2014 Addendum 9, Revision 5	
	• E-Mark	
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Other Certifications

Description	
IEC 63000 RoHS3 2016 Directive 2015/863/EU	