

INSTALLATION INSTRUCTIONS

Revision **Product** Form

7160-1391 Rev A **INST-914**

Support Brace Bracket - Ram 2019+

These instructions detail the installation of the 7160-1391 support brace bracket in 2019 and newer Ram trucks. The support brace bracket is designed to provide a rigid, no-drill mount for attaching support braces to stabilize equipment mounted in the vehicle. The assembly can also be purchased as a component of other vehicle base or support brace kits.

To Install:

- Remove the lower center trim panel by pulling straight back. Once removed there will be 1. access to two nuts on studs on the passenger side of the vehicle. See FIG 1 below. Remove the two nuts and slide the bracket over the studs and reinstall the nuts.
- 2.
- 3. Reinstall the lower trim panel.
- Attach the lower end of the support brace to the bracket using the 1/4-20 hardware and 1/4-20 threaded insert in the bracket.



Bracket Mounting Location

Printing Spec: PS-001

FIG 1 - Lower Center Panel Removed

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