



# INSTALLATION INSTRUCTIONS

<b>Product</b> 7160-0177, 7160-0178 Center Upper Pole Assemblies - 5" & 7"	<b>Revision</b> Rev D	<b>Form</b> INST-412  Printing Spec: PS-001
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The Center Upper Pole Assemblies are used with any DS Lower Tubes or DS Vehicle Bases with an integrated lower tube.

Remove the (4) .25x 20 x .625 hex head flange bolts holding the upper bracket to the tube.

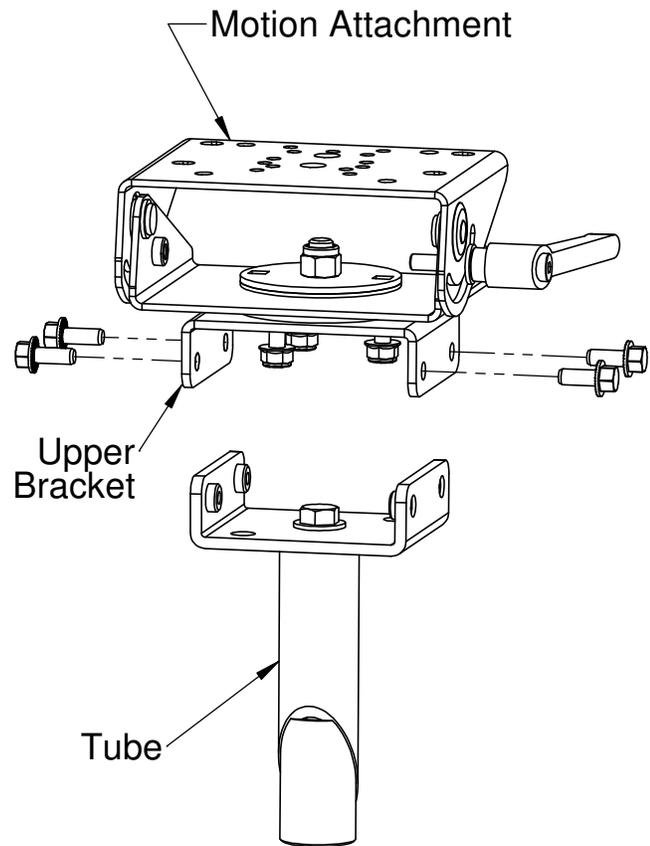
Assemble the Motion Attachment device being used to the upper bracket.

Reattach the upper bracket to the tube with the (4) .25x 20 x .625 hex head flange bolts that were previously removed.

Insert the Center Upper Pole Assembly into the Lower Tube or the Vehicle Base being used.

While holding the Center Upper Pole Assembly at the desired position, tighten the center bolt securely with a 9/16" open-end wrench.

Two 3/8" dia holes are provided as a strain relief tie down points for use with a security cable.



**Product Mounting Disclaimer**

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