



# INSTALLATION INSTRUCTIONS

## Product

7160-1575  
TRUNK BOX LEG KIT 2020+ FORD PIU  
W/O CARGO PARTITION

## Revision

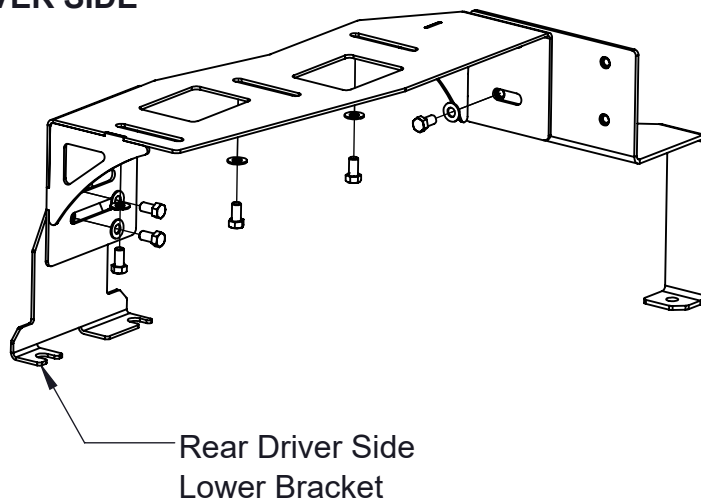
Rev A

## Form

INST-1023

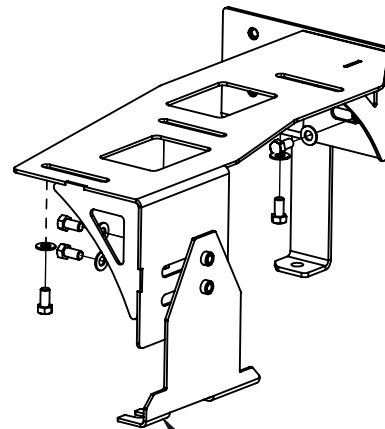
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### DRIVER SIDE



### FRONT OF VEHICLE

### PASSENGER SIDE



Rear Pass. Side  
Lower Bracket

**WARNING: LOCATE WIRING, FUEL LINES, BRAKE LINES, COOLANT LINES AND REFRIGERANT LINES BEFORE DRILLING ANY HOLES OR INSTALLING ANY SELF-DRILLING FASTENERS.**

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## **CARGO AREA PREPARATION:**

1. First remove the OEM trunk load panels, the smaller panel is bolted down by 2- T 55 Torx head bolts. (Fig.1)

\* Remove the 2 foam pieces next to the spare tire, use 8mm socket to remove the bolts holding it in place. (Fig.2)

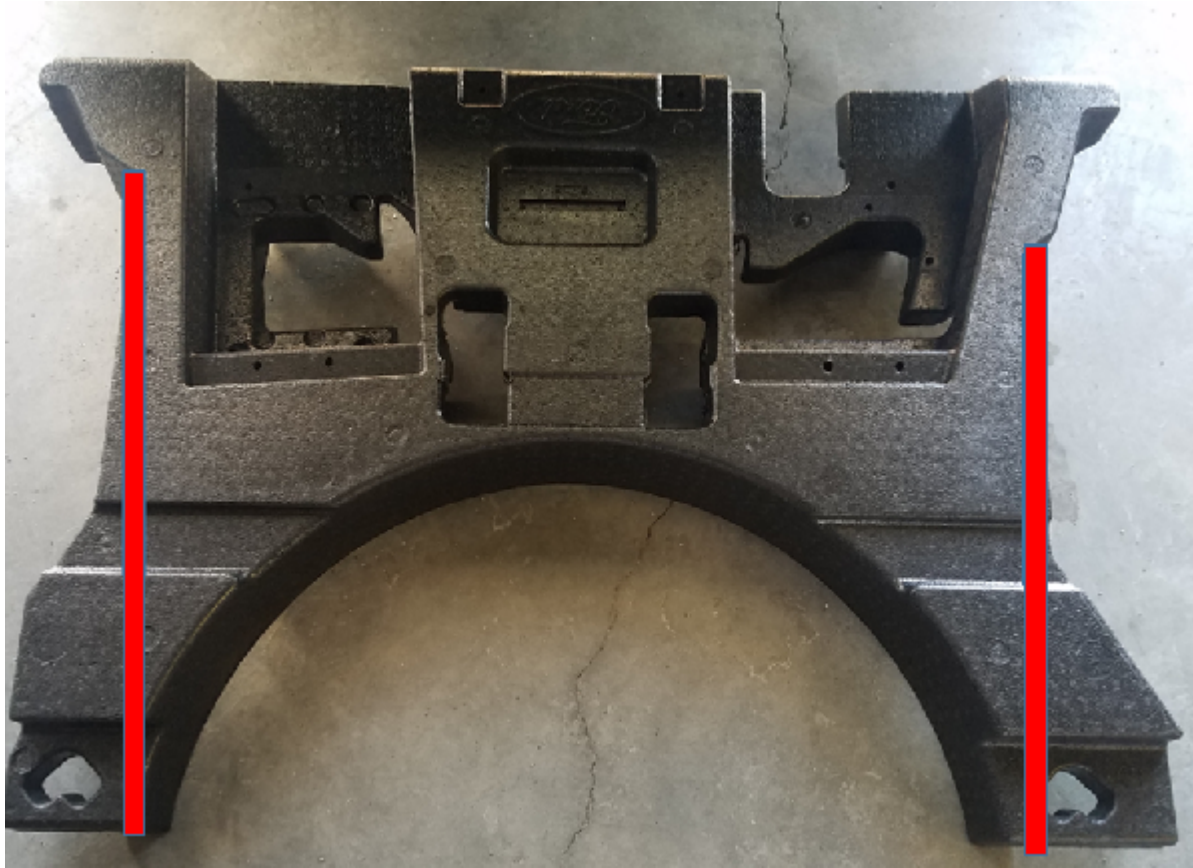


**Fig.1**  
**IMAGE FROM REAR END - TORX HEAD BOLTS**



**Fig.2**  
**IMAGE FROM REAR END - 8MM BOLTS EXPOSED**

2. Remove OEM foam in trunk as shown in Fig.3. Cut the foam as along lines,to expose OEM bolts.



**Fig.3 IMAGE SHOWING LINES WHERE TO CUT THE FOAM**

3. Remove Six OEM bolts using 18mm socket both driver & passenger side. (Fig.4, Fig.5, Fig.6). Repeat same step on driver side referring to (Fig.6)



**Fig.4 IMAGE SHOWING SIX OEM BOLTS NEEDED TO BE REMOVED**

**Fig.4  
IMAGE  
FROM REAR  
END  
DRIVER SIDE**



**Fig.5  
IMAGE  
FROM REAR  
END  
PASS. SIDE**



**NOTE: UNPLUG OEM 12 VOLT POWER SUPPLY TERMINAL AND  
FEED ALL THE WIRES TO THE BOTTOM OF THE FOAM.**

#### **INSTALLATION LOWER MOUNTING BRACKETS**

4. Place driver side & passenger side lower bracket in place & tighten to OEM specs using OEM bolts. (Fig.7 & Fig.8). Replace foam back.



**Fig.7 IMAGE FROM REAR END  
INSTALLED DRIVER SIDE  
LOWER BRACKET**



**Fig.8 IMAGE FROM REAR END  
INSTALLED PASSENGER  
SIDE LOWER BRACKET**

5. Install front cargo panel back & tighten it back using the T-55 Torx head bolts.(Fig.9)

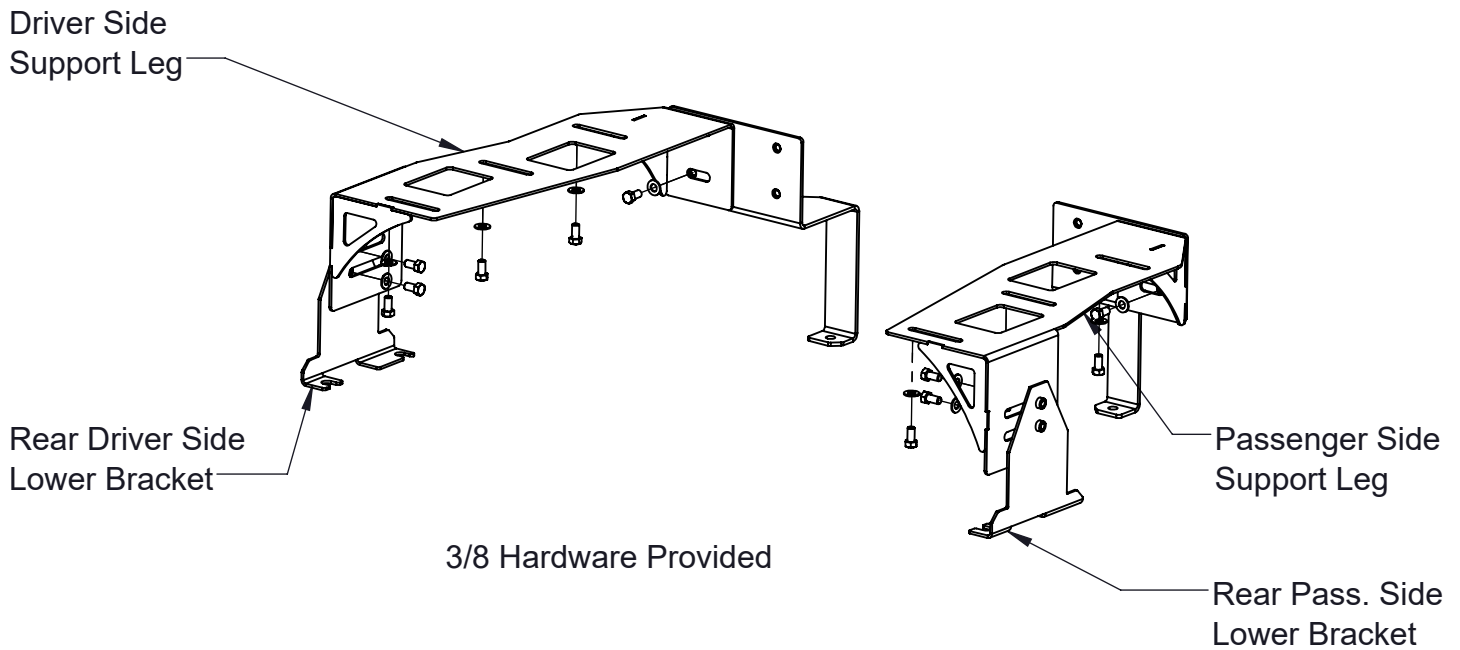


**Fig.9 IMAGE FROM REAR END CARGO PANEL INSTALLED**

6. Install rear passenger & driver lower brackets and tighten OEM Bolts to OEM specs (Fig.10)



**Fig.10**  
**IMAGE SHOWN FROM REAR END**  
**PASSENGER BRACKET INSTALLED**



7. Using Eight 3/8 hardware attached to each rear and front lower brackets on driver and passenger side, attach driver side & passenger side support leg.(Fig.11)
8. Place the trunk box on the support leg. Using the 3/8 hardware supplied install the hardware bag install the box to the support leg
9. Tighten all hardware.