



# INSTALLATION INSTRUCTIONS

## Product

7160-1933  
7160-2108

## Revision

REV C

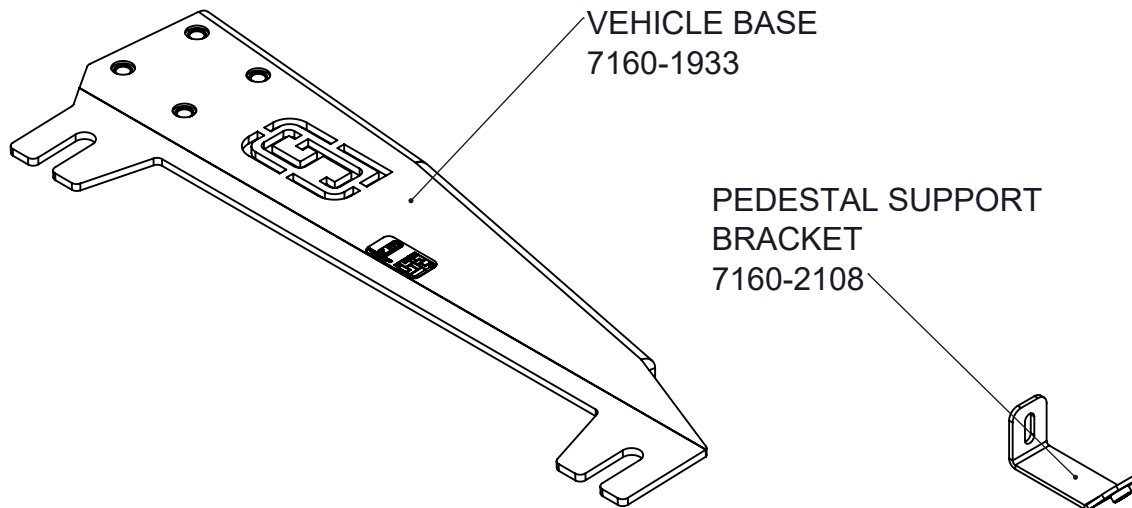
## Form

INST-1153

VEHICLE BASE, RIVIAN R1T & R1S  
SUPPORT BRACE BRACKET - RIVIAN R1T & R1S

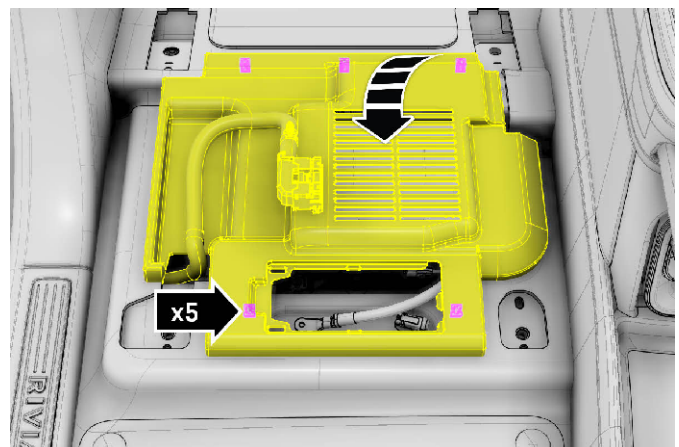
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NOTE: INSTALLATION MAY VARY SLIGHTLY BETWEEN GEN1 AND GEN2 VEHICLES



## To Install:

1. Remove OEM passenger seat per Rivian FSM
2. Remove plastic trim located under passenger seat



### Product Mounting Disclaimer

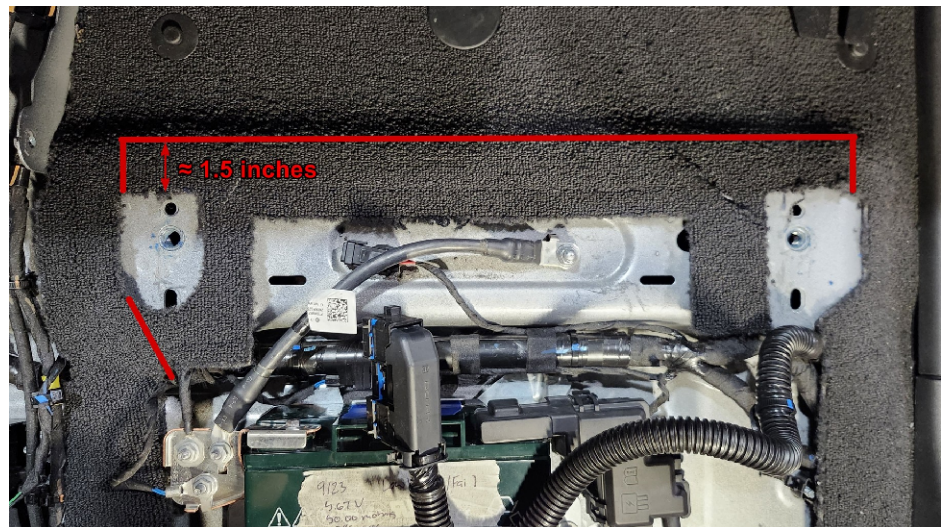
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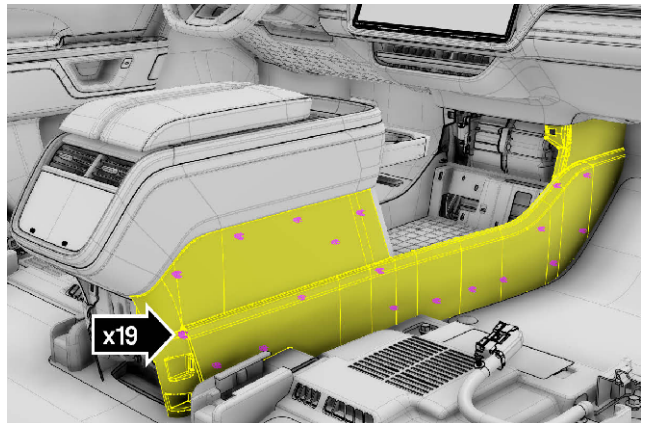


3. Trim carpet following the lines shown, then re-install plastic trim



4. If installing Pedestal Support Bracket (7160-2108) follow instructions outlined below, otherwise skip to STEP 5

4.1 Remove console passenger side trim panel



4.2 Using OEM fastener, install support bracket at indicated location. Replace trim panel





5. Set vehicle base in place, aligning slots on base with front set of seat bolt holes



6. Re-install seat per FSM making sure vehicle base is sandwiched between seat rails and floor pan.



## EXAMPLE SETUP

7" (17.8 cm) Center-Mounted  
Complete Upper Pole  
P/N: 7160-0178

Support Brace – Long  
P/N: 7160-0231

**NOTE:**  
**Cut Inner  
Pole to 14"**

Support brace tabs  
will need to be bent  
during installation

1/4 Hex  
Head Bolt

1/4  
Washer

Support Brace Bracket  
Rivian R1T & R1S  
P/N: 7160-2108

13" Lower Tube Assembly  
P/N: DS-LOWER-13

3/8 Hex  
Head Bolt

3/8  
Washer

Rivian R1T & R1S  
Vehicle Base  
P/N: 7160-1933